



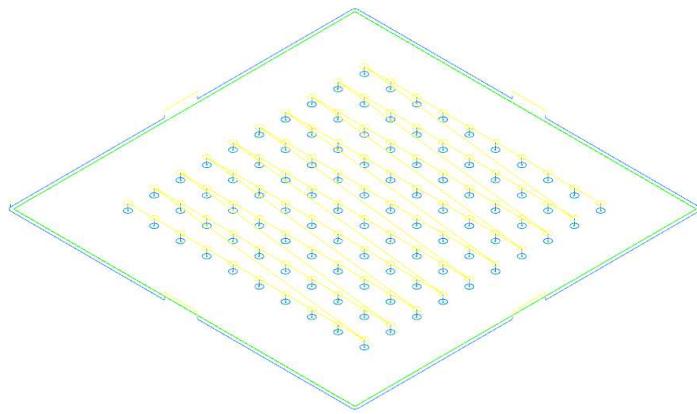
Setup Sheet Report

ROUTER DEFAULT

GENERAL INFORMATION

PROJECT NAME: ABC Test Project
CUSTOMER NAME: ABC Manufacturing Company
PROGRAMMER: Mick George
DRAWING: 12345 REVISION: A
DATE: Tuesday, May 23, 2017
TIME: 3:55 PM

C:\USERS\PUBLIC\DOCUMENTS\SHARED



Iso

2.0366 in
Inch

COMMENTS

CYCLE TIME: 0 HOURS, 2 MINUTES, 45 SECONDS

OPERATION LIST

OPERATION INFO *1 - Contour (2D)*

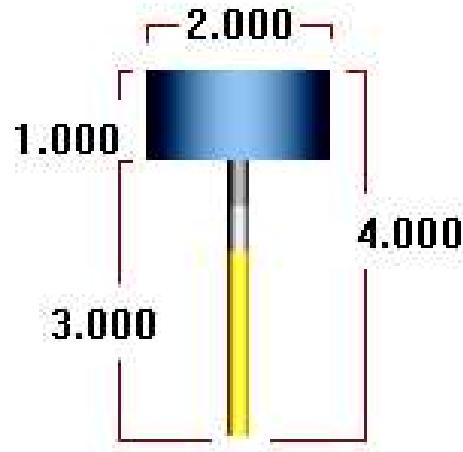
CYCLE TIME: 0 HOURS, 0 MINUTES, 14 SECONDS
COMMENT:

PROGRAM NUMBER: 0
SPINDLE SPEED: 18000 RPM
FEEDRATE: 200.0 inch/min
CLEARANCE PLANE: 2.0
RETRACT PLANE: 0.25
FEED PLANE: 0.1
DEPTH: 0.0
STOCK TO LEAVE: 0.0
COMP TO TIP: NO
WORK OFFSET: -1



TOOL INFO *1/4 STRAIGHT BIT*

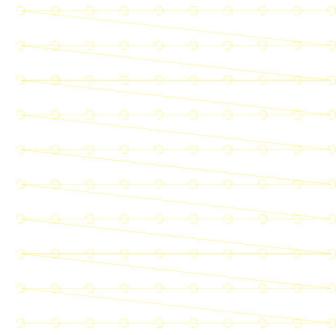
TYPE: Straight
NUMBER: 1
DIAMETER: 0.25
CORNER RADIUS: 0.0
LENGTH OFFSET: 1
DIAMETER OFFSET: 1
MATERIAL: HSS
NUMBER OF FLUTES: 2
FPT: 0.005 SFM: 1308.9005
MFG CODE:
ASSEMBLY:
HOLDER: Default Holder
TIME: 00:00:14



OPERATION INFO**2 - Router Block Drill - Drill/Counterbore**

CYCLE TIME:	0 HOURS, 2 MINUTES, 30 SECONDS
COMMENT:	

PROGRAM NUMBER:	0
SPINDLE SPEED:	1000 RPM
FEEDRATE:	10.0 inch/min
CLEARANCE PLANE:	2.0
RETRACT PLANE:	10.0
FEED PLANE:	0.25
DEPTH:	0.0
STOCK TO LEAVE:	0.0
COMP TO TIP:	NO
WORK OFFSET:	-1

**BLOCK INFO****#2 - BLOCK DRILL -**

OFFSET:	0.0, 0.0, 0.0
COMMENT:	
TIME:	00:02:30



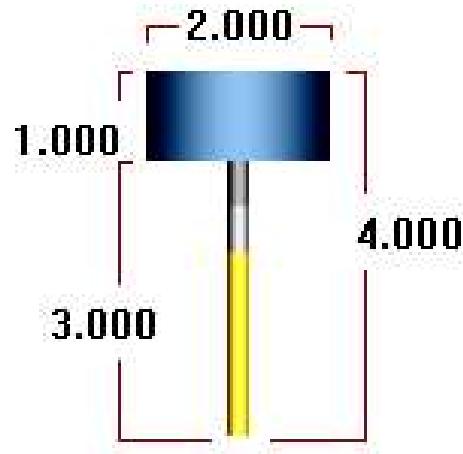
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 0.0, 0.0, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 1.2598, 0.0, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 2.5196, 0.0, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 3.7794, 0.0, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 5.0392, 0.0, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 0.0, -1.2598, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 0.0, -2.5196, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 0.0, -3.7794, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 0.0, -5.0392, 0.0	AGG: NO

TOOL LIST

Sorted: NO

TOOL INFO**1/4 STRAIGHT BIT**

TYPE:	Straight
NUMBER:	1
DIAMETER:	0.25
CORNER RADIUS:	0.0
LENGTH OFFSET:	1
DIAMETER OFFSET:	1
MATERIAL:	HSS
NUMBER OF FLUTES:	2
FPT: 0.005	SFM: 1308.9005
MFG CODE:	
ASSEMBLY:	
HOLDER:	Default Holder
TIME:	00:00:14



USED BY OPERATION: # 1 1 - Contour (2D)

BLOCK INFO**#2 - BLOCK DRILL -**

OFFSET:	0.0, 0.0, 0.0
COMMENT:	
TIME:	00:02:30



#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 0.0, 0.0, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 1.2598, 0.0, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 2.5196, 0.0, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 3.7794, 0.0, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 5.0392, 0.0, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 0.0, -1.2598, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 0.0, -2.5196, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 0.0, -3.7794, 0.0	AGG: NO
#2 - 0.2500 DRILL - STANDARD DRILL	OFFSET: 0.0, -5.0392, 0.0	AGG: NO

USED BY OPERATION: # 2 2 - Router Block Drill - Drill/Counterbore

WORK OFFSETS**OFFSET INFO**

NUMBER: -1 PLANE: ORIGIN: 0.0, 0.0, 0.0

USED BY OPERATION: # 1 1 - Contour (2D)

USED BY OPERATION: # 2 2 - Router Block Drill - Drill/Counterbore